

## FGA BATTERY INSTALLATION INSTRUCTIONS

Battery

Rev 1.0 (6/10/2021)

## FGA Battery Kit

The FGA battery kit (# 076606) comes with the battery soldered to the PCB assembly. \*Do not remove the battery from the board.\*



- 1. Use a 1.5mm hex key to remove the screw.
- 2. Remove cover.
- 3. Remove the old PCB assembly.

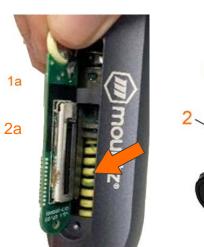
## **Installation Process**

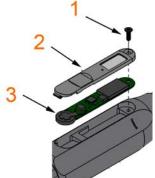
- 1. Remove the clear protective cover from the LCD screen.
- 2. Place the new PCB assembly in the handle.
  - a. Make sure the board lever catches the slot on the upper perch (indicated by the orange arrow in the image to the right).
  - b. You may use the adjustment knob to verify the installation is correct – when the board is powered on and held in place, the display value should change when turning the adjustment knob.
- 3. Place the cover over the board by first catching the tongue on the cover in the groove on the handle (next to the battery).
- Apply Loctite<sup>®</sup> 425<sup>™</sup> to the screw. Use a 1.5mm hex key to tighten the screw to 4 lbf·in. Allow a minimum of 20 minutes for Loctite to cure.

## Calibration

The screwdriver needs to be recalibrated after the battery kit installation.









Adjustment Knob