



PRODUCT BROCHURE  
TBX PRESET PRECISION BREAK-OVER WRENCH

“HAND ME  
THE MOUNTZ!”



### Mountz TBX Preset Break-Over Wrench

## SAFEGUARDING AGAINST FASTENING FAILURES

- Torque limiting wrench improves control of the tightening process
- Reduces the risk of both over and under-tightening
- Break-over mechanism provides a visual indicator of achieving torque setting
- Interchangeable end fitting design—selectable head types and sizes
- Calibration life 4x ISO standards
- Unmatched quality you can count on

# QUALITY IS AT THE HEART OF EVERYTHING WE DO

Relied on by leaders in communications, aviation,  
automotive, medical and electronic-all industries  
in which process control is critical.







## Reliable break-over technology in the palm of your hand

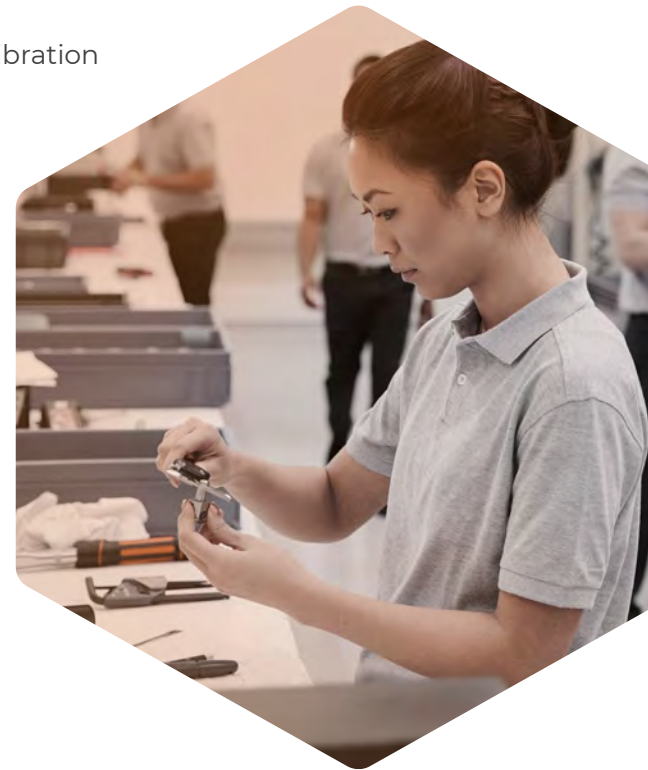
### QUALITY TORQUE WRENCH DELIVERS CONFIDENCE AT EVERY TURN

Engineered and assembled in Silicon Valley, the Mountz TBX line of precision preset break-over wrenches ensures consistent process and quality control. The wrench's repeatability, traceability, and precision safeguards against fastening failures.

When under- or over-torquing puts your products at risk, Mountz break-over wrenches help support your quality control process by empowering an operator to prevent assembly errors. Designed to tighten various types of fasteners accurately, the break-over wrench informs the operator when the proper torque is reached by deflecting at the pivot point near the tool's end. The unique break-over mechanism gives an operator ample time to react once the target torque is achieved and stop applying additional force to the fastener. Our break-over technology increases the consistency of torque delivered and joint reliability.

## Execute fastening tasks with precision and repeatability

Mountz TBX tools stay in calibration 4X longer than the most stringent industry standard (ISO 6789). The torque limiting wrench is engineered with a break-over mechanism that enables manufacturers to achieve and maintain process reliability. You can give Mountz TBX wrenches to any operator and have the confidence that he/she will deliver the correct torque, time after time.





## Preset break-over torque wrench improves productivity

Modern, effective preset torque wrenches improve productivity by consistently applying the correct torque value to each fastener. Preset break-over wrenches are ideal for fastening applications where operators repeatedly assemble parts at the same torque setting. A preset wrench is similar to setting an alarm clock to signal the achievement of a selected time. The wrench is pre-set to the application's required torque value. The tool breaks over, providing a visual indicator once torque is achieved.

A preset wrench doesn't have an external torque adjustment scale. These tools have an internal torque adjustment mechanism for setting the torque value and preset using a hex key and a torque analyzer. The locking mechanism prevents accidental torque setting changes. Once the tool is set, the wrench's end cap is sealed with a calibration sticker and ready to be used. However, if the preset torque value needs to be changed for a new fastening application, the flexible tool can easily be adjusted to a new preset torque value.



TBX-25



TBX-12



TBX-12 ESD



TBX-25 ESD

# PRODUCT OVERVIEW

FEATURE	WHAT IS IT?	ADVANTAGE	END USER BENEFIT
Cycles Before Calibration	<ul style="list-style-type: none"> <li>ISO 6789-1:2017 calls for maximum of 5,000 torque applications</li> </ul>	<ul style="list-style-type: none"> <li>Exceeds standards</li> <li>Mountz 4x ISO standards: 20,000 cycles before re-calibration</li> </ul>	<ul style="list-style-type: none"> <li>Longer time on the production line</li> <li>Reduces calibration budget and down time</li> </ul>
Break-Over Technology	<ul style="list-style-type: none"> <li>Limits the amount of torque applied</li> <li>Break-over mechanism deflects at a pivot point near the tool's end fitting</li> </ul>	<ul style="list-style-type: none"> <li>Prevent fastening errors</li> <li>Tool's built-in hinge provides a visual indicator of achieving the torque setting</li> </ul>	<ul style="list-style-type: none"> <li>Precision and repeatability</li> <li>Mitigate under- or over-torquing events</li> <li>Boost project ROI</li> </ul>
Locking Mechanism	<ul style="list-style-type: none"> <li>Internal mechanism prevents accidental torque setting changes</li> </ul>	<ul style="list-style-type: none"> <li>Avoids torque setting drift</li> <li>Prevents incidental adjustments</li> <li>Accurate and repeatable torque setting</li> </ul>	<ul style="list-style-type: none"> <li>Ensures fastening precision and accuracy</li> <li>Reliable process control</li> <li>Longer period before re-calibration</li> </ul>
Preset Tool	<ul style="list-style-type: none"> <li>Internal torque adjustment mechanism</li> <li>Non-graduated setting torque tool</li> </ul>	<ul style="list-style-type: none"> <li>Tool is set to a designated torque value</li> <li>Correct torque value is consistently applied</li> </ul>	<ul style="list-style-type: none"> <li>Enhance process reliability</li> <li>Improve production quality</li> <li>Increase productivity</li> <li>Reduce scrap rates</li> </ul>
Metal End Cap	<ul style="list-style-type: none"> <li>Anodized aluminum end cap for all models</li> </ul>	<ul style="list-style-type: none"> <li>Durable and doesn't strip out like plastic</li> </ul>	<ul style="list-style-type: none"> <li>Improve operator's efficiency</li> <li>Reduce discomfort, fatigue, and risk of injury</li> </ul>
Ergonomics	<ul style="list-style-type: none"> <li>Ergonomic handle</li> </ul>	<ul style="list-style-type: none"> <li>Cushion, non-slip grip</li> </ul>	<ul style="list-style-type: none"> <li>Improve operator's efficiency</li> <li>Reduce discomfort, fatigue, and risk of injury</li> </ul>
Interchangeable Heads	<ul style="list-style-type: none"> <li>The end fitting of the wrench allows different head types and sizes to be exchanged and attached</li> </ul>	<ul style="list-style-type: none"> <li>Compatible for various applications from open end spanner, box end, flare end, hex key, or a ratchet head with a single wrench.</li> </ul>	<ul style="list-style-type: none"> <li>Configure the head type and size per fastening application</li> <li>Flexibility to replace and change</li> <li>Custom design heads available upon request</li> <li>Enables the tool to fit in restricted space applications</li> </ul>

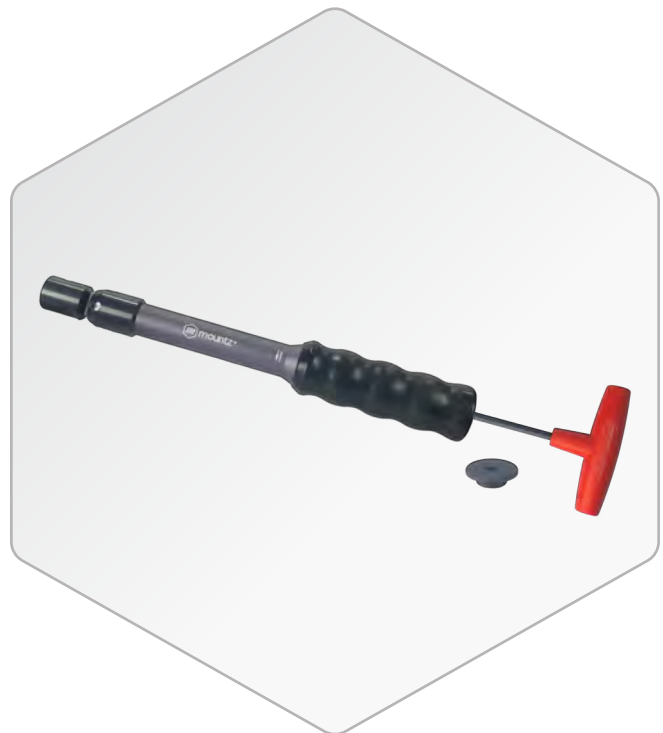


# MOUNTZ TBX PRESET BREAK-OVER WRENCHES

MODEL	ITEM NO.	TORQUE RANGES		DRIVE SIZE	LENGTH	WEIGHT	BREAK
		AMERICAN	S.I.				
TBX-12	076815	21.2–106.2 lbf.in	2.4–12 N.m	Type A	6"	0.8 lbs	20° or 90°
TBX-12 ESD	076818	21.2–106.2 lbf.in	2.4–12 N.m	Type A	6"	0.8 lbs	20° or 90°
TBX-25	076816	44.3–221.3 lbf.in	5–25 N.m	Type B	10.4"	1.6 lbs	20°
TBX-25 ESD	076819	44.3–221.3 lbf.in	5–25 N.m	Type B	10.4"	1.6 lbs	20°

Designed and manufactured to meet or exceed the accuracy and repeatability requirements of ISO 6789: 2017 (+/- 4% of setting).

Tamper-proof internal adjustment. No external adjustment scale—must be preset using a torque analyzer.





## Interchangeable heads for TBX-12 model type A end fitting



OPEN END HEADS			
AMERICAN		METRIC	
SIZE	ITEM NO.	SIZE	ITEM NO.
3/16"	068605	6 mm	068615
1/4"	068606	7 mm	068616
5/16"	068607	8 mm	068617
3/8"	068608	9 mm	068618
7/16"	068609	10 mm	068619
1/2"	068610	11 mm	068620
9/16"	068611	12 mm	068621
5/8"	068612	13 mm	068622
11/16"	068613	14 mm	068623
3/4"	068614	15 mm	068624



BOX END HEADS			
AMERICAN		METRIC	
SIZE	ITEM NO.	SIZE	ITEM NO.
7/32"	068625	7 mm	068631
1/4"	068626	8 mm	068632
5/16"	068627	9 mm	068633
3/8"	068628	10 mm	068634
7/16"	068629	11 mm	068635
1/2"	068630	12 mm	068636
-	-	13 mm	068637



HEX KEY HEADS			
AMERICAN		METRIC	
SIZE	ITEM NO.	SIZE	ITEM NO.
1/16"	068639	1.5 mm	068648
5/64"	068640	2 mm	068649
3/32"	068641	2.5 mm	068651
7/64"	068642	3 mm	068652
1/8"	068643	4 mm	068653
9/64"	068644	5 mm	068654
5/32"	068645	-	-
3/16"	068646	-	-
1/4"	068647	-	-



FIXED SQUARE DRIVE HEADS	
AMERICAN	
SIZE	ITEM NO.
1/4" Sq. Dr.	068655
3/8" Sq. Dr.	068656



RATCHET HEAD	
AMERICAN	
SIZE	ITEM NO.
1/4" Sq. Dr.	068599



BOX RATCHET HEAD	
AMERICAN	
SIZE	ITEM NO.
1/4" Box End	068598



BLANK END HEAD	
SIZE	ITEM NO.
Blank End	068603

## Interchangeable heads for TBX-25 model type B end fitting



OPEN END HEADS			
AMERICAN		METRIC	
SIZE	ITEM NO.	SIZE	ITEM NO.
1/4"	068657	7 mm	068673
5/16"	068658	8 mm	068674
3/8"	068659	9 mm	068675
7/16"	068660	10 mm	068676
1/2"	068661	11 mm	068677
9/16"	068662	12 mm	068678
5/8"	068663	13 mm	068679
11/16"	068664	14 mm	068680
3/4"	068665	17 mm	068681
13/16"	068666	19 mm	068682
7/8"	068667	22 mm	068683
15/16"	068668	-	-
1"	068669	-	-
1 1/16"	068670	-	-
1 1/8"	068671	-	-
1 1/4"	068672	-	-



BOX END HEADS			
AMERICAN		METRIC	
SIZE	ITEM NO.	SIZE	ITEM NO.
1/4"	068684	9 mm	068694
5/16"	068685	13 mm	068695
3/8"	068686	17 mm	068696
7/16"	068687	18 mm	068697
1/2"	068688	-	-
9/16"	068689	-	-
5/8"	068690	-	-
3/4"	068691	-	-
7/8"	068692	-	-
15/16"	068693	-	-



RATCHET HEAD	
AMERICAN	
SIZE	ITEM NO.
3/8" Sq. Dr.	068698
1/2" Sq. Dr.	068699



BLANK END HEAD	
SIZE	ITEM NO.
Blank End	068604