Congratulations on your purchase of a Shimpo FGE/V-X series digital force gauge. We trust you will enjoy many years of professional results from your Shimpo product. Please read the entire instruction manual thoroughly before initial set-up and operation; the information contained herein will aid you in operating your Shimpo digital force gauge safely and with excellent results.

If you have any questions regarding our product(s), call your local Shimpo representative or contact Shimpo Instruments directly for assistance.

**Safety Precautions**

Do not operate or store instrument in the following places: explosive areas; near water, oil, dust, or chemicals; areas where temperature is above 104°F (40°C).

When not in use, place gauge back in its case to prevent damage due to accidental drop etc. With a little care you can have an instrument that will provide service for many years.

Do not disassemble or repair unit while in operation.

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**Inspection/Standard Accessories**

If upon delivery shipping damage is detected, do not operate the unit. Notify shipping carrier immediately for damage claim instructions. Refer to nameplate and record serial number for future reference. Items included with the DART are:

- (1) Carrying case
- (1) Standard adapter set (hook, chisel, flat head, notched head, cone head, extension rod)
- (1) Inch adapter (metric - English thread)
- (1) Hanger
- (1) RS-232C cable (FGV-X series only)
- (1) AC charger/adapter

**Features and Benefits**

Shimpo’s DART series digital force gauges offer many features and benefits, including:

- 1,000 Hz update rate for capturing highest peaks
- Aluminum construction provides exceptional durability
- An ergonomically designed digital instrument to fit perfectly in the palm of your hand
- Single touch, measure force in lb, Kg and N (oz/gram for 0.5X, 1X, 2X) engineering units
- When gauge is placed on a test stand or if the hanger is used, display may be reversed with push buttons so that it can be read right side up.
- High accuracy (±0.2% F.S.) is ideal for QC inspection and process control
- RS-232C and Analog output (FGV-X series only)
- Inch adapter for converting our Metric thread to an English thread. If your fixtures are English threaded, please use this adapter.
Physical Features

NO. DESIGNATION
1. Sensor Shaft
2. Low Battery Indicator
3. Peak Indicator
4. Main Display
5. Small Display
6. Peak Button
7. Unit Button
8. Tare and Zero Button
9. Power (ON, OFF) switch
10. AC Adapter Port
11. Data Output Port

Factory Setting

The FGE/V-X will revert to factory setting when the gauge is first powered on. Consult the “Function Setting” section to customize these default settings.

The following chart reflects the default settings as programmed by the factory:

<table>
<thead>
<tr>
<th>FUNCTION NUMBER</th>
<th>DESCRIPTION</th>
<th>DEFAULT FACTORY SETTING</th>
</tr>
</thead>
<tbody>
<tr>
<td>f01</td>
<td>Plus or Minus sign</td>
<td>0001 (plus for compression)</td>
</tr>
<tr>
<td>f02</td>
<td>Display update time</td>
<td>3 (3 times/sec)</td>
</tr>
<tr>
<td>f03</td>
<td>Auto power off</td>
<td>10 (min)</td>
</tr>
<tr>
<td>f04</td>
<td>Baud rate of RS-232C</td>
<td>2400 (bps)</td>
</tr>
</tbody>
</table>

Operation

1. Charge the batteries for approximately 18 hours before using the gauge (Batteries come discharged from the factory). The BAT indicator is on when batteries are charging, off when the batteries are fully charged.

2. Hand tighten appropriate attachment to unit’s measuring shaft (do not use a wrench or any other device to tighten the attachment).

3. Press POWER and release. The unit will display model name in small display and capacity in main display and then will show some zeros with the last one or two digits changing to some random numbers. Also the unit of measurement (lb (oz), Kg (g) or N) will appear above the digits and stay as long as the instrument is on.

Change Display Units

To change the display units, just press UNIT and the units will change every time the button is pressed.

\[\text{lb} \rightarrow \text{oz} (0.5X, 1X, 2X models only) \rightarrow \text{N} \rightarrow \text{Kg} (g) \rightarrow \]

Reverse the Display

If unit is used with the hanger or mounted on a test stand and the display must be reversed, follow this procedure:

1. Press POWER and hold it; display will go blank.
2. Press and hold UNIT.
3. Release POWER while you are still holding UNIT; display is still blank.
4. Press POWER once more and release it while still holding UNIT. At this point you should see the display reversed.
5. Release UNIT; the display stays in that mode.

To go back to normal mode repeat steps 1 through 5.

Select Average or Peak

If you want to measure force in real time (average) the display will show only the digits and units of the force being measured. If you want to measure “peak” force:

1. Press PEAK; the word PEAK will appear in the upper left corner of the display. (If you need a minus peak, press PEAK again.)
2. The display will freeze after capturing the peak force.
3. Press ZERO to cancel previous peak and continue with your tests.

If you want to go back to average mode press PEAK again. The word PEAK will disappear from the display.

NOTE: It is very important that you measure forces (tension or compression) that are in line with the measuring shaft and not at any angle (see fig. 1). Failure to observe this directive will damage the instrument. Also, after the gauge is positioned and ready to take a measurement (with the proper attachment in place) tare the unit by pressing ZERO. To clear the display for another measurement (in PEAK mode), press ZERO.
**Tension Measurement**
To measure tensile force, use the hook attachment. The display will show the force measured and a minus sign (-) will appear on the left of the display (to the left of the digits).

**NOTE:** To display no sign (plus) for tensile force, consult the “Function Setting” section.

**Compression Measurement**
To measure compression force, use the flat head attachment. No sign will appear on the left of the display during a compression measurement.

**NOTE:** To display minus sign (-) for compression force, consult the “Function Setting” section.

**Low Battery**
When battery charge is low, LO BAT will appear on the display indicating the batteries need to be charged. Charging time of fully depleted batteries is approximately 18 hours when the unit is off. The adapter/charger automatically shuts off when the battery is at full charge to protect the battery.

**Note:** The adapter/charger can be used to power the unit during battery charging, but will lengthen charging time.

**Auto Power Off**
If the gauge is on and there is no activity for 10 minutes, the unit automatically powers off to conserve battery charge. PWR appears above the display digits to notify that there is 1 minute before power off. If the adapter/charger is powering the gauge, auto power off function becomes inactive.

**NOTE:** To modify the auto power off function, consult the “Function Setting” section.

**Tracking Function**
A tracking function has been introduced to check and compensate for temperature drift. When measuring very minute forces (a few ounces or grams) and at a very slow rate, you may want to turn off the tracking function.

To turn the tracking function off, follow the steps below:

1. Turn POWER off.
2. Press PEAK and UNIT switches simultaneously and hold, then press and release POWER (If tracking function was on, the display will show TRK OFF momentarily)
3. Release PEAK and UNIT.

The tracking function is now off. Repeat above steps to turn it on. The gauge will display TRK SET when turned on. It is a good idea to have this function on at all the times unless it is absolutely necessary to cancel it.

**External Device Communications**
When operated with the appropriate output cable, the FGV-X offers output capabilities.

**Overload**
Even though each model is able to withstand an overload of 200% of its rated capacity, caution should be exercised that this does not happen, otherwise the sensor will be damaged. To protect the gauge and/or the sample under test when a motorized stand or some other device is used in conjunction with the gauge, two overload output OC NPN transistors are available to be used to disconnect power when the overload condition reaches 120% of the gauge’s rated capacity. One transistor is for tension and the other for compression. See figure 2.

**Fig. 2**

**Analog Output**
An analog output signal is available for recording purposes. The amplitude of this signal is ± 1 VDC. The voltage is positive when compression testing is performed and negative for tension. The signal characteristics are as follows:

<table>
<thead>
<tr>
<th>Characteristic</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amplitude</td>
<td>± 1 VDC</td>
</tr>
<tr>
<td>Generated by</td>
<td>12-bit D/A converter</td>
</tr>
<tr>
<td>Signal update</td>
<td>100 times/sec (update every 10 msec)</td>
</tr>
<tr>
<td>Load impedance</td>
<td>10 KW minimum</td>
</tr>
<tr>
<td>Connector pins</td>
<td>Pin #1 signal output (analog)</td>
</tr>
<tr>
<td></td>
<td>Pin #2 GND (analog)</td>
</tr>
</tbody>
</table>

**(see Fig.3 & Table 1)**

**NOTE:** When the zero switch is pressed to tare the gauge the analog output goes to 0V automatically.
RS-232C Port
An important feature of the FGV-X family of gauges is the RS232C communications port. Data and commands can be linked to a PC or any other device responding to RS232C signals for storage or further analysis. Table 1 (below) describes the function of each pin of the connector (HR12-10RC-10SDL) shown in Fig. 3.

<table>
<thead>
<tr>
<th>PIN#</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Analog signal output</td>
</tr>
<tr>
<td>2</td>
<td>Analog GND</td>
</tr>
<tr>
<td>3</td>
<td>Receive data (input)</td>
</tr>
<tr>
<td>4</td>
<td>Digital GND</td>
</tr>
<tr>
<td>5</td>
<td>Communication enable</td>
</tr>
<tr>
<td>6</td>
<td>Transmit data (output)</td>
</tr>
<tr>
<td>7</td>
<td>No connection</td>
</tr>
<tr>
<td>8</td>
<td>Compression overload output</td>
</tr>
<tr>
<td>9</td>
<td>Tension overload output</td>
</tr>
<tr>
<td>10</td>
<td>Frame GND</td>
</tr>
</tbody>
</table>

Table 1

Figure 3
(HR12-10RC-10SDL), HIROSE

RS232C Output Specifications
- Baud rate: 2400, 4800, 9600, 19200 bps (selectable)
- Data length: 8 bits
- Parity: None
- Stop bit: One

Commands/Responses
The FGV-X series of force gauges has the ability to recognize and respond to various commands from outside peripherals. If for instance the gauge receives a legitimate command from a PC, it will respond by sending back the same code indicating to the PC that the command was recognized. If for example the command is a request for average data output, it will send the data and the code NA etc. If the gauge recognizes an error while it is receiving a command, an error symbol is transmitted back to the PC indicating the exact nature of the error.

Commands to FGV-X Gauge
- AAcrcr Tare
- ABcr Stop output
- ACCr Change to peak mode
- ADcr Change to average mode
- AEcr Peak reset
- AFcr Change units to Kg (g)
- AGcr Change units to N
- AHcr Change units to lb (oz)
- BABcr Data output request (single reading)
- BBcr Continuous data output request (10 times/sec)
- BB1cr Continuous data output request (20 times/sec)
- BB2cr Continuous data output request (50 times/sec)
- BB3cr Continuous data output request (100 times/sec)
- BCcr Model name confirmation request
- BDcr Units confirmation request
- BEcr Peak data output request
- BFcr Minus Peak data output request

Response from FGV-X gauge
- NAcrcr Average data output
- NBcr Peak data output
  - 4-digit number with decimal point
  - sign (+ or –)
- NEdcr Model number
  - 02 = FGV-0.5X
  - 03 = FGV-1X
  - 04 = FGV-2X
  - 05 = FGV-5X
  - 06 = FGV-10X
  - 07 = FGV-20X
  - 08 = FGV-50X
  - 09 = FGV-100X
- NHcr Unit
  - 0 = N
  - 1 = Kg (g)
  - 2 = lb (oz)

Error Symbols
- OBcr Command error
- OEcr Parity error
- OFcr Format error
- OGcr Summing error
- OHcr Overrun error
Function Setting

The FGE/V-X will default to certain parameters when power is turned OFF and ON. To access the function setting:

1. Press and hold the ZERO button.
2. Press and release the POWER button.
3. Each time the PEAK button is pressed, the FGE/V-X will scroll through each of the functions.
4. Press the ZERO button to exit.

**Note:** In function 2, the numbers signify as follows:
1; 1 time/sec, 2; 2 times/sec, 3; 3 times/sec, 5; 5 times/sec, 10; 10 times/sec, 20; 20 times/sec
Calibration

1. A secure calibration stand to mount a force gauge upside-down.

2. The appropriate calibration weight for your force gauge. (Metric only!)

<table>
<thead>
<tr>
<th>MODEL</th>
<th>CODE</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>FGE/V-0.5X</td>
<td>02</td>
<td>200 g</td>
</tr>
<tr>
<td>FGE/V-1X</td>
<td>03</td>
<td>500 g</td>
</tr>
<tr>
<td>FGE/V-2X</td>
<td>04</td>
<td>1 Kg</td>
</tr>
<tr>
<td>FGE/V-5X</td>
<td>05</td>
<td>2 Kg</td>
</tr>
<tr>
<td>FGE/V-10X</td>
<td>06</td>
<td>5 Kg</td>
</tr>
<tr>
<td>FGE/V-20X</td>
<td>07</td>
<td>10 Kg</td>
</tr>
<tr>
<td>FGE/V-50X</td>
<td>08</td>
<td>20 Kg</td>
</tr>
<tr>
<td>FGE/V-100X</td>
<td>09</td>
<td>50 Kg</td>
</tr>
</tbody>
</table>

3. Turn POWER off.

4. Mount the force gauge upside down on the calibration stand.

5. Attach the fixture on the sensing shaft of the force gauge, carefully threading it finger tight.

6. Press and hold the UNIT, PEAK and ZERO switches.

7. Press and release the POWER switch (while continuing to press UNIT, PEAK and ZERO) until the smaller characters at the top of area of the display show CAL. Release the UNIT, PEAK and ZERO switches. The force gauge is now in calibration mode.

8. Press the UNIT switch. The display will show ZER after blinking SCN for 10 seconds. The force gauge is now ready for zero point calibration.

9. Press ZERO to zero calibrate. Wait approx. 17 seconds. The display will change to show PEK after blinking SCN. Do not press any other switches or move the sensing shaft during calibration.

10. Hang the calibration weight on the hook and stabilize; the larger characters on the display will change. The force gauge is now ready for full-scale calibration.

11. Press the PEAK switch to begin full scale calibration. Display blink SCN. Do not press any other keys or touch the weight during calibration. After approx. 17 seconds the display blinks END, then after approx. 5 seconds the display blinks OK.

12. If calibration was successful, the display will show OK momentarily (see above picture.). Press the UNIT switch, then automatically power off.

13. If calibration was unsuccessful, the display will show ERR. Remove the calibration weight, then press UNIT switch. Repeat the procedure 6-9.
**Troubleshooting**

The following are general checkpoints; please call your local Shimpo representative or contact Shimpo Instruments directly for further assistance.

The force gauge does not come on:

- *Check all electrical components (power source, charged battery or AC adaptor connected)*

The stand does recognize the RS232 output/input:

- *Check all connections between the test stand and the force gauge and/or computer*

Error codes are displayed:

- *Turn unit off, then back on. If error codes are still displayed, see table below:

<table>
<thead>
<tr>
<th>Small display</th>
<th>Condition</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>OVM</td>
<td>Minus side overload condition - possible load cell damage</td>
<td>Remove excessive load; if the display does not return to normal operation, send unit in for repair</td>
</tr>
<tr>
<td>OVP</td>
<td>Plus side overload condition - possible load cell damage</td>
<td></td>
</tr>
<tr>
<td>OV+</td>
<td>The load exceeds 120% of its capacity</td>
<td>Remove excessive load</td>
</tr>
<tr>
<td>OV-</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ERR - 3 -</td>
<td>EEPROM reading error</td>
<td>Turn off, then turn on again. If the display does not return to normal operation, send unit in for repair.</td>
</tr>
<tr>
<td>ERR - 4 -</td>
<td>EEPROM writing error</td>
<td></td>
</tr>
</tbody>
</table>

**Dimensions**

![Front View](image1)

![Left Side View](image2)

![Rear View](image3)

![Bottom View](image4)

**NOTE:**

- M6 P1.0 (FGE/FGV-2X and over)
- M4 P0.7 (FGE/FGV-0.5X and FGE/FGV-1X)

**KEY:**

- mm (in)
# Specifications

<table>
<thead>
<tr>
<th>FGE-X and FGV-X DART SERIES SPECIFICATIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Model</strong></td>
</tr>
<tr>
<td>FGV-X Model</td>
</tr>
<tr>
<td><strong>Capacity</strong></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>Resolution</strong></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>Accuracy</strong></td>
</tr>
<tr>
<td><strong>Display</strong></td>
</tr>
<tr>
<td><strong>Display Update</strong></td>
</tr>
<tr>
<td><strong>Sampling Rate</strong></td>
</tr>
<tr>
<td><strong>Overload</strong></td>
</tr>
<tr>
<td><strong>Power</strong></td>
</tr>
<tr>
<td><strong>Output (FGV only)</strong></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>Auto Power Shut-Off</strong></td>
</tr>
<tr>
<td><strong>Battery Charge</strong></td>
</tr>
<tr>
<td><strong>Recharge Time</strong></td>
</tr>
<tr>
<td><strong>Temperature</strong></td>
</tr>
<tr>
<td><strong>Dimensions</strong></td>
</tr>
<tr>
<td><strong>Weight</strong></td>
</tr>
<tr>
<td><strong>Standard Accessories</strong></td>
</tr>
<tr>
<td><strong>Approvals</strong></td>
</tr>
</tbody>
</table>